

Part Number: PT932-60100

Kit Contents

Item #	Quantity Req.	Description
1	1	Stainless Steel Exhaust Tip
2	1	Stainless Steel Clamp Assembly
3	1	Installation Instructions

Hardware Bag Contents

Item #	Quantity Req.	Description
None		

Additional Items Required For Installation

Item #	Quantity Req.	Description
None		

Conflicts

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Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Ratchet	
Socket	15 mm Deep well Socket
Torque wrench	55 N-m
Non-scratch cloth	
Special Chemicals	Notes
Glass Cleaner	Dealer installed
Approved Cleaner	VDC installed

General Applicability

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Recommended Sequence of Application

Item #	Accessory
1	Towing Hitch
2	Exhaust tip
3	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req.	Description
1		
2		
3		

Legend



STOP: Damage to the vehicle may occur. Do not proceed until process has been complied with.



OPERATOR SAFETY: Use caution to avoid risk of injury.



CAUTION: A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.



TOOLS & EQUIPMENT: Used in Figures calls out the specific tools and equipment recommended for this process.



REVISION MARK: This mark highlights a change in installation with respect to previous issue.



SAFETY TORQUE: This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to the vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation.

These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

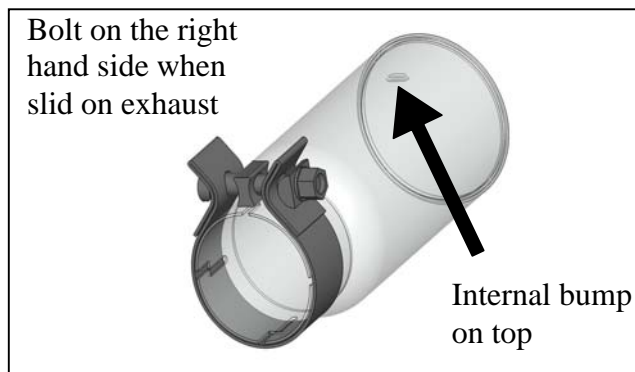


Fig. 1-1

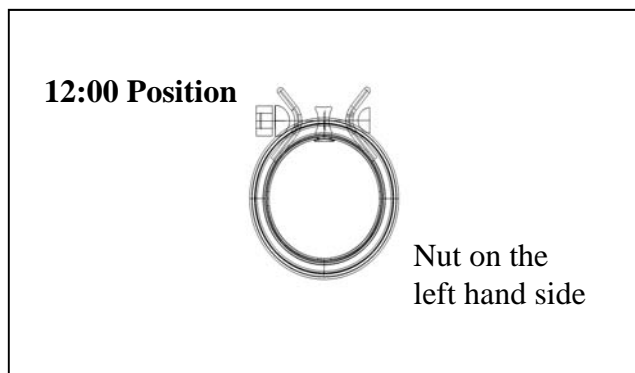


Fig. 1-2

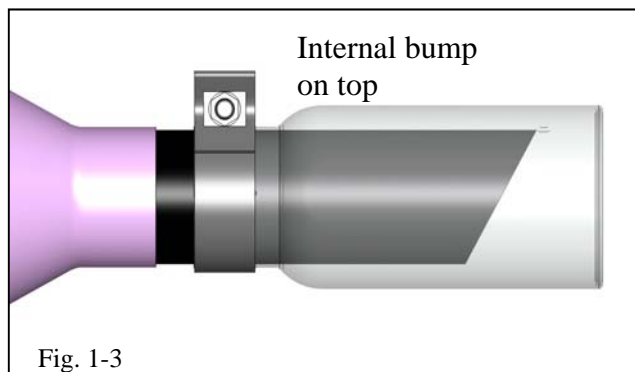




Fig. 1-3

1. Installation.

(a) Make sure the vehicle's tail pipe is free from dirt and debris.


 (b) Remove exhaust tip from box and set on a soft surface to prevent scratching.

(c) Slide the Stainless Steel Clamp over the exhaust tip inlet as shown. (Fig. 1-1)

 (1) Position the clamping bolt to face the right side (passenger side) of the exhaust tip inlet when installing. (Fig. 1-1 & 1-2).

(d) Slide the exhaust tip and clamp assembly over the tail pipe.

(1) The exhaust tip should be oriented with the internal bump on top.

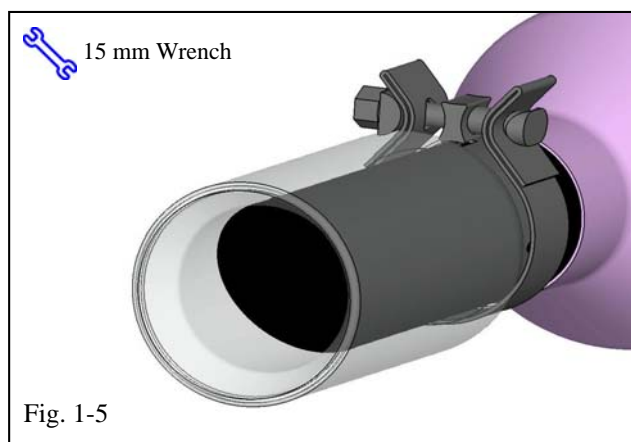
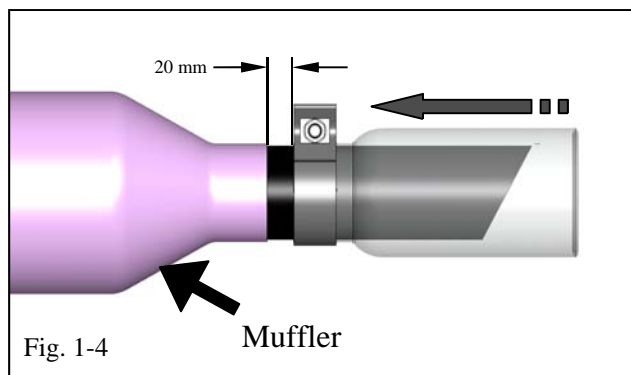
 (2) Slide the exhaust tip until the internal bump interferes with tail pipe, approximately 20mm distance between the end of tail pipe and muffler as shown. (Fig. 1-3 & 1-4)

(e) Once the tip is positioned correctly and the alignment seems accurate, tighten the clamp nut making sure the clamp remains in the proper position.

(f) Torque clamp nut to 55 N·m (40.5 ft·lbf). (Fig. 1-5).

 **Torque: 55 N·m (40.5 ft·lbf)**

(g) Clean exhaust tip with glass cleaner or approved cleaner and non-scratching cloth.



Checklist - these points **MUST** be checked to ensure a quality installation.

<u>Check:</u>	<u>Look For:</u>
<u>Accessory Function Checks</u> <input type="checkbox"/> Correct part number has been installed. <input type="checkbox"/> Clamp alignment. <input type="checkbox"/> Tip alignment.	 Verify part number on package. Clamp should be oriented with bolt on the left side with the nut facing down. Tip oval should be horizontal to rear bumper fascia.
<u>Vehicle Function Checks</u> <input type="checkbox"/> Rattle or vibration	 Start engine and check for rattle or vibration of exhaust tip.
<u>Vehicle Appearance Check</u> <input type="checkbox"/> After accessory installation and removal of protective cover(s), perform a visual inspection.	 Ensure no damage (including scuffs and scratches) was caused during the installation process. (For PPO installations, refer to TMS Accessory Quality Shipping Standard.)